



Quality Assurance Pocket Guide for Finished Stacking

SPIB.ORG

REQUIREMENTS FOR MIXING GRADES OF LUMBER IN A PACK

Rank	Grade
1	No. 1 Prime
2	No. 1*
3	No. 2 Prime*
4	No. 2
5	No. 3

* When No. 1 and No. 2 Prime are mixed, the pack's tag must be No. 2.

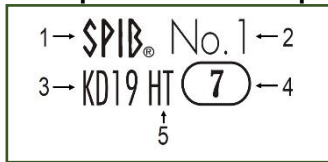
No other grades are allowed to be mixed in a pack of No. 4 or "HT Only".

EXAMPLE: A pack with No. 1, No. 2 Prime, and No. 3 pieces mixed should be tagged No. 3.

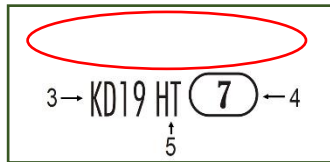
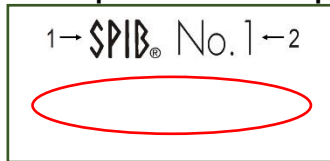
For rules on mixing MSR, Select Structural, Studs, or other grades, see mill quality control or your mill's SPIB Quality Supervisor.

A pack's inventory tag should always match the lowest-ranked pieces in the pack.

Complete Grade Stamp



Incomplete Grade Stamp



1. Registered Trademark
2. Grade of Lumber
3. Moisture Content
4. Mill ID Number
5. Heat Treatment for Pest Pasteurization

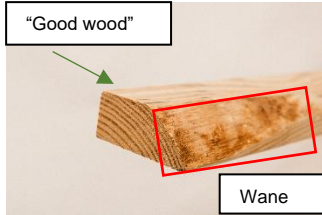
Grade stamps are considered **incomplete** if any of the 5 components are missing.

Any pack containing 10% or more pieces with illegible or incomplete grade stamps should be held for restamping.

Requirements for Round Table Stamping



- 2 foot: 25% of pieces and stencil on side of pack.
- 4 foot and longer: 100% of pieces stamped, stencil not required.
- Unless No. 2 is sorted at the round table, all pieces should be stamped with "HT" only stamps, like the stamp above.



Examples of No. 3 Wane. No limit for wane in No. 4, HT, or Economy grades.

No. 3 edge wane (pencil width of wood remaining on edge).



No. 3 face wane (75% of the face).



Examples of No. 1 Prime, No. 2 Prime, No. 1, and No. 2 Wane.

Prime should be free of wane. A pencil width of wane is allowed.



No. 2 edge wane (1/2" wood). 50% of face max.



No. 1 face wane. 3/4" wood required on edge.

